

Certification Body No. 3110 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013

issued a

CERTIFICATE

No. CL1-015/1907 R1 Z1

for the bonding process, according to DIN 6701-2

for company

TRATEC-CS, s.r.o.

Headquarters and workshops: Brtnická 57, Malý Šenov, 407 78 Velký Šenov

ID: 432 24 806

The company has demonstrated compliance with the standard

DIN 6701-2:2015

Class of bonded joints A1

An integral part of the certificate is Appendix No. 1

Certificate validity: until 22.03.2022

Certificate validity: from 28.03.2019

Changed on: 04.09.2020

Date of issue: 28.03.2019




Dipl.-Ing. František Zakhar
Head of certification body

The result of the certification concerns only the subject of the assessment,
with application of the certification scheme according to ČSN EN ISO/IEC 17067:2014, scheme No. 6.
The validity of the certificate is subject to regular surveillance. This document can be reproduced only in its entirety.
This certificate is published in an Online-Register (<https://www.din6701.de>) under the number SVV/6701/A1/N-1/2019/805.

Appendix No. 1 to the Certificate No. CL1-015/1907 R1 Z1

1. Scope: **Components of railway vehicles, class A1**
2. Products standards: **DIN 6701 part 1 - 4**
3. Area of validity the bonding process:
 - 3.1 Range according to codes of DIN 6701-2:2015 Appendix A

Main function of the bonded joints:	F, D, S, L
Pre-treatment methods:	BL
Production methods:	SO, TK, HU, HE
Test methods:	DT, VIS
Degree of mechanization:	M

- 3.2 Range of use:

Construction	-
Process planning of bonding	A1
Production of bonding	A1
Repair works of bonding	-
Purchasing, trading and assembly of work pieces	-
Third party contracting for bonding	-

- 3.3 Certification scope and restrictions:

Classified bonding is performed in „bonding hall“.

4. Responsible adhesive bonding supervisory staff:

Name	Birthdate	Qualification / No. diploma	Function / level of knowledge
Dipl.-Ing. Jan Lemfeld	25.08.1986	EAE D-KTZ-52531-3309-160211-4320	Responsible bonding supervisor / 1
Dipl.-Ing. Lukáš Jetenský	08.02.1982	EAE D-KTZ-52531-3309-160211-4314	Bonding supervisor, external / 1

Certificate validity: until 22.03.2022
 Certificate validity: from 28.03.2019
 Changed on: 04.09.2020
 Date of issue: 28.03.2019





 Dipl.-Ing. František Zakhar
 Head of certification body