

Certification Body No. 3110 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013

issued a

CERTIFICATE

No. CL1-015/1801 C0

for the bonding process, according to DIN 6701-2
for company

TRATEC - CS, s.r.o.

Headquarters and workshops: Brtnická 57, Malý Šenov, 407 78 Velký Šenov

ID: 43224806

The company has demonstrated compliance with the standard

DIN 6701-2:2015

Class of bonded joints A1

An integral part of the certificate is Appendix No. 1

Certificate validity: until 20.02.2021

Certificate validity: from 12.03.2018

Changed on: -

Date of issue: 12.03.2018



Dipl.-Ing. František Zakhar
Head of certification body

The result of the certification concerns only the subject of the assessment,
with application of the certification scheme according to ČSN EN ISO/IEC 17067:2014, scheme No. 6.

The validity of the certificate is subject to regular surveillance.

This document can be reproduced only in his entirety.

Appendix No. 1 to the Certificate No. CL1-015/1801 C0

1. Scope: **Components of railway vehicles, class A1**
2. Products standards: **DIN 6701 part 1 - 4**
3. Area of validity the bonding process:
 - 3.1 Range according to codes of DIN 6701-2:2015 Appendix A

Main function of the bonded joints:	F, D, S, L
Pre-treatment methods:	BL
Production methods:	SO, TK, HU, HE
Test methods:	DT, VIS
Degree of mechanization:	M

- 3.2 Range of use:

Design of bonding	-
Process planning of bonding	A1
Production of bonding	A1
Repairworks of bonding	-
Purchasing, trading and assembly of work pieces	-
Third party contracting for bonding	-

- 3.3 Certification scope and restrictions:

Classified bonding is performed in the „Hall of bonding“
Bonding supervisor Mr. Jiří Smělik can perform the supervision of bonding in the class A1, A2 only in the presence of bonding supervisor of level 1. He can perform the supervision in class A3 in the range according to DIN 6701-2 Tab.3

4. Responsible adhesive bonding supervisory staff:

Name	Birthdate	Qualification / No. diploma	Function / level of knowledge
Dipl.-Ing. Jan Lemfeld	25.08.1986	EAE D-KTZ-52531-3309-160211-4320	Responsible bonding supervisor / 1
Dipl.-Ing. Lukáš Jetenský	08.02.1982	EAE D-KTZ-52531-3309-160211-4314	Bonding supervisor / 1
Jiří Smělik	20.02.1974	EAB D-KTZ-52531-3305-150123-4078	Bonding supervisor / 3

Certificate validity: until 20.02.2021
 Certificate validity: from 12.03.2018
 Changed on: -
 Date of issue: 12.03.2018




 Dipl.-Ing. František Zakhar
 Head of certification body